



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	842	9639	CYLINDER BLOCK ASSEMBLY	1		
2	22	48340	PIPE PLUG, CYLINDER BLOCK	4		
2	22	48358	PIPE PLUG, CYLINDER BLOCK	2		
3	22	16951A 1	DRAIN COCK, CYLINDER BLOC	4		
4	19	37478	PLUG, EXPANSION - CYLINDEF	8		
5	17	52190	PIN, DOWEL - BLOCK TO HEAD	4		
6	19	94140	PLUG, EXPANSION - CAMSHAF	1		
7	23	85684	BEARING UNIT, CAMSHAFT (SE	1		
8		72638	LIFTER, HYDRAULIC VALVE - TAI	16		
9	431	4734	CAMSHAFT (L.H. ROTATION)	1		
9	431	3427	CAMSHAFT (R.H. ROTATION)	1		
10		75588	CHAIN, CAMSHAFT TIMING (L.H.	1		
11	43	86481	SPROCKET, CAMSHAFT (L.H. RO	1		
11	43	67115	GEAR, CAMSHAFT (R.H. ROTATI	1		
12	43	86482	SPROCKET, CRANKSHAFT TIMIN	1		
12	43	49114	GEAR, CRANKSHAFT TIMING (R.	1		
13	10	34505	BOLT, CAMSHAFT TIMING SPRO	3		
14	17	35312	PIN, DOWEL - CAMSHAFT SPRO	1		
15	23	49124	THRUST PLATE, CAMSHAFT (R.H	1		
16	10	35366	BOLT, THRUST PLATE (R.H. RO	2		